



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

### Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
1/8	.1250	1/4	1-1/2	—	1/8	REV4600	—
1/8	.1250	1/4	1-1/2	.008	1/8	REV4601	—
1/8	.1250	1/2	2	—	1/8	REV4602	—
1/8	.1250	1/2	2	.010	1/8	REV4603	—
1/8	.1250	1/2	2	.020	1/8	REV4604	—
1/8	.1250	1/2	2	.030	1/8	REV4605	—
3/16	.1875	3/8	2	—	3/16	REV4606	—
3/16	.1875	3/8	2	.008	3/16	REV4607	—
3/16	.1875	9/16	2	—	3/16	REV4608	—
3/16	.1875	9/16	2	.010	3/16	REV4609	—
3/16	.1875	9/16	2	.020	3/16	REV4610	—
3/16	.1875	9/16	2	.030	3/16	REV4611	—
1/4	.2500	3/8	2	—	1/4	REV4300	—
1/4	.2500	3/8	2	.015	1/4	REV4301	—
1/4	.2500	3/4	2-1/2	—	1/4	REV4302	—
1/4	.2500	3/4	2-1/2	.015	1/4	REV4303	—
1/4	.2500	3/4	2-1/2	.030	1/4	REV4304	—
1/4	.2500	3/4	2-1/2	.060	1/4	REV4305	—
1/4	.2500	1-1/8	3	—	1/4	REV4306	—
1/4	.2500	1-1/8	3	.015	1/4	REV4307	—
1/4	.2500	1-1/8	3	.030	1/4	REV4308	—
1/4	.2500	1-1/2	4	—	1/4	REV4309	—
1/4	.2500	1-1/2	4	.015	1/4	REV4310	—
1/4	.2500	1-1/2	4	.030	1/4	REV4311	—
5/16	.3125	7/16	2	—	5/16	REV4312	—
5/16	.3125	7/16	2	.015	5/16	REV4313	—
5/16	.3125	13/16	2-1/2	—	5/16	REV4314	—
5/16	.3125	13/16	2-1/2	.015	5/16	REV4315	—
5/16	.3125	13/16	2-1/2	.030	5/16	REV4316	—
5/16	.3125	13/16	2-1/2	.060	5/16	REV4317	—
5/16	.3125	1-1/8	3	—	5/16	REV4318	—
5/16	.3125	1-1/8	3	.015	5/16	REV4319	—
5/16	.3125	1-1/8	3	.030	5/16	REV4320	—



Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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